

Garant

Indexable insert for turning ZCMX 130404, for "4 in 1" turning and boring tools, Grade: HBZ025

**Order data**

Order number	268443 HBZ025
GTIN	4062406770143
Item class	21K

Description**Version:**

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Technical description

Feed rate f when drilling	0.03 - 0.12 mm
Main application	P
Feed rate f when turning	0.1 - 0.3 mm
Grade	HBZ025
Cutting conditions	continuous
Corner radius	0.4 mm
Cutting depth a_p	0.4 - 2 mm
Cutting speed v_c main application	90 - 210 m/min

ISO code indexable insert	ZCMX 130404
suitable for tool dia. D_c	25 mm
Type of product	Indexable insert for turning